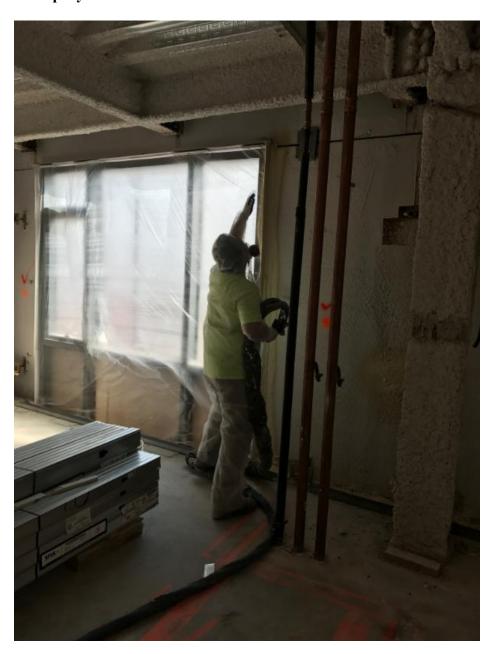
## **EXO-TEC** Manufacturing, Inc.

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## Technical Note 01: How to avoid warping of Jam-Ex® during the spray foam installation

Using best installation practice will substantially reduce if not eliminate warping of the protruding leg of Jam-Ex®. This involves "picture framing" of the interior corner of Jam-Ex®. "Picture framing" is installing a cant or cove at the interior angle of Jam-Ex®. Here is how to do this.

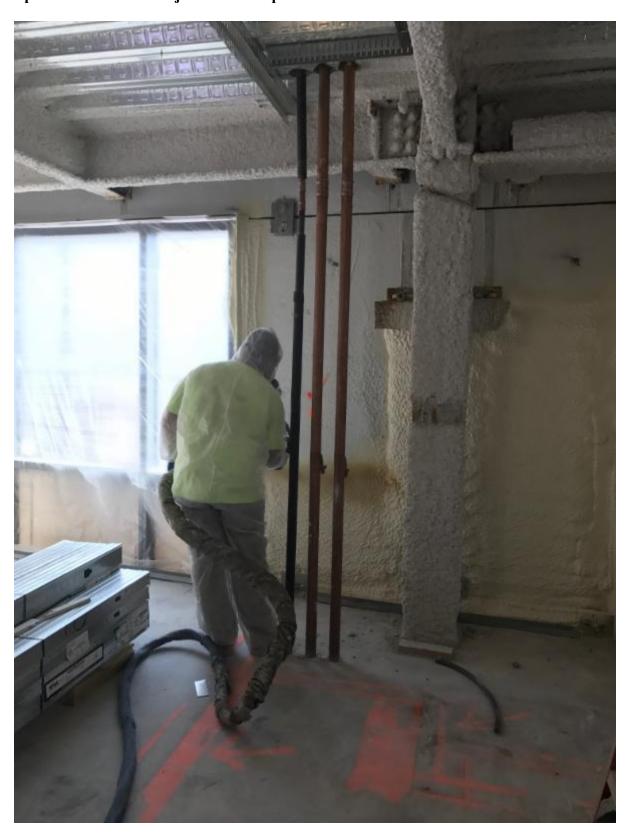
Step 1: Install a spray foam cant or cove at the interior corner of Jam-Ex®



Step 2: Allow the spray foam cant or cove to cool to within  $10^\circ$  F of the ambient air temperature



Step 3: Fill in the area adjacent to the "picture framed" Jam-Ex®



The thermally set spray foam cant or cove will hold the protruding leg of the Jam-Ex® in its original shape.

